



Effective: July 1, 2018

## **TURKEY HAM & CHEESE SANDWICH** **ON A FRENCH ROLL (SST10WC)**

Ingredient Statement: White Whole Wheat French Roll (water, white whole wheat flour, wheat flour enriched [niacin, ferrous sulfate, thiamine mononitrate, riboflavin, folic acid], malted barley, ascorbic acid), yeast, high fructose corn syrup, vital wheat gluten, contains 2% or less of: soybean oil, salt, calcium propionate, DATEM, mono-glyceride, enzymes, ascorbic acid, ADA); Smoked Turkey Ham (turkey thigh meat, water, contains 2% or less sugar, salt, sodium phosphate, carrageenan, potassium chloride, sodium erythorbate, natural smoke flavoring, sodium nitrite); Reduced Fat American Cheese (Cultured Skim Milk and Milk, Water Nonfat Dry Milk, Maltodextrin, Modified Food Starch, Sodium Citrate, Potassium Citrate, Salt, Color Added, Sorbic Added [Preservative], Enzymes, Soy Lecithin [Non-Sticking Agent]).

Contains: Milk, Wheat and Soy

<b>Nutrition Facts</b>	
One servings per container	
<b>Serving size</b>	<b>4.50 ounces</b> (128g)
<b>Amount per serving</b>	
<b>Calories</b>	<b>250</b>
<b>% Daily Value*</b>	
<b>Total Fat</b> 8g	<b>10%</b>
Saturated Fat 3.5g	<b>17%</b>
Trans Fat 0g	
<b>Cholesterol</b> 45mg	<b>15%</b>
<b>Sodium</b> 800mg	<b>35%</b>
<b>Total Carbohydrate</b> 28g	<b>10%</b>
Dietary Fiber 0g	<b>0%</b>
Total Sugars 4g	
Includes 2g Added Sugars	<b>4%</b>
<b>Protein</b> 19g	
Vitamin D 0mcg	0%
Calcium 362mg	30%
Iron 2mg	15%
Potassium 180mg	4%
<small>*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.</small>	

**5151 Alcoa Avenue, Vernon CA 90058**  
**Telephone: (323) 826-2144 Facsimile: (323) 826-2150**  
**www.Roseandshore.com**



## Formulation Statement

for Documenting Creditable Grains and  
Meat/Meat Alternate (M/MA)  
in School Meals

**Product Name:** Turkey Ham & Cheese on a French Roll  
**Code Number:** SST10WC  
**Manufacturer:** Rose & Shore  
**Serving Size:** 4.50 ounces  
**Packaging:** 48 – 4.50 ounce sandwiches per case

### GRAINS

1. Does the product meet the Whole Grain-Rich criteria? **YES**
2. Does the product contain non-creditable grains? **NO**
3. Exhibit A Group: **B**

Description of Creditable Grain Amount	Grams of Creditable Grain Ingredient per Portion	Gram Standard of Creditable Grain per oz or equiv	Creditable Amount
Whole White Wheat Flour	17.60	16	1.10
Enriched Flour	15.60	16	0.97
Total Creditable Amount			2.07

### MEAT/MEAT ALTERNATE

Description of Creditable Ingredients per Food Buyer's Guide	Ounces per Raw Portion of Creditable Ingredient	FGB Yield/ Servings per Unit	Creditable Amount
Turkey Ham	1.70	9.412/16	1.00
Cheese, Blended American	1.00	16/16	1.00
Total Creditable M/MA Amount			2.00

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Total Weight (per portion) of the product as purchased:	4.50 ounces
Total grain contribution of the product (per portion):	2.00 oz equivalent
Total M/MA contribution of the product (per portion):	2.00 oz equivalent

I hereby certify that the above information is true and correct and that a 4.50 ounce serving of the above product (ready for serving) provides 2.00 ounces equivalent grains and contains 2.00 ounces of equivalent meat/meat alternate when prepared according to directions. I further certify that non-creditable grains are not above .24 ounce equivalent per portion. Products with more than .24 ounce equivalent or 3.99 grams for Groups A - G or 6.99 grams for Group H of non-creditable grains may not credit towards the grain requirements for school meals.



Lawrence H. Vanden Bos, Vice President

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