



Dark Red Kidney Beans (DKB) Item # 41213

**6 LB. 15 OZ. Net Weight (3.15 kg)
Packaged 6/10 cans per unit**

**Ingredients: Kidney Beans, Water, Sugar, Salt, Dextrose, Calcium Chloride Added to Help Maintain Firmness,
Disodium EDTA Added to Help Promote Color Retention.**

Nutrition Facts

Serving Size 1/2 cup (128g)	
Servings Per Container 24	
Amount Per Serving	
Calories 160	
Calories from Fat 10	
Calories from Saturated Fat 0	
	% Daily Value*
Total Fat 1g	1%
Saturated Fat 0g	0%
Trans Fat 0g	
Polyunsaturated Fat 0g	
Monounsaturated Fat 0g	
Cholesterol 0mg	0%
Sodium 310mg	13%
Potassium 360mg	10%
Total Carbohydrate 28g	9%
Dietary Fiber 7g	29%
Sugars 1g	
Protein 9g	
Vitamin A 2%	• Vitamin C 2%
Calcium 10%	• Iron 15%
*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:	
	Calories: 2,000 2,500
Total Fat	Less than 65g 80g
Saturated Fat	Less than 20g 25g
Cholesterol	Less than 300mg 300mg
Sodium	Less than 2,400mg 2,400mg
Potassium	3,500mg 3,500mg
Total Carbohydrate	300g 375g
Dietary Fiber	25g 30g
Calories per gram:	
Fat 9 • Carbohydrate 4 • Protein 4	

Nutrient	Per 100g
Calories	123.60
Calories from Fat	6.84
Calories from Saturated Fat	1.53
Protein	7.28 g
Carbohydrates	21.92 g
Dietary Fiber	5.70 g
Sugar-Total	0.82 g
Fat-Total	0.76 g
Saturated Fat	0.17 g
Mono Fat	0.08 g
Poly Fat	0.35 g
Trans Fatty Acids	0 g
Cholesterol	0 mg
Vitamin A IU	100.0 IU
Vitamin C	1.20 mg
Calcium	80.00 mg
Iron	1.80 mg
Potassium	280.00 mg
Sodium	240.00 mg

**Effective Date:
October 15, 2003**



Product Name: Dark Red Kidney Beans
Specification Number: 41213
Can Size: 603 x 700
Code: DKB8

Product Description: Canned Dark Red Kidney Beans are prepared from dry, mature beans. They are prepared by washing, soaking and/or blanching, then packaged in hermetically sealed containers and sufficiently processed by heat to ensure commercial sterility.

Ingredient Statement: Prepared Dark Red Kidney Beans, Water, Sugar, Salt, Dextrose, Calcium Chloride Added to Help Maintain Firmness, Calcium Disodium EDTA Added to Promote Color Retention.

General Characteristics

Chemical Factors	Method	LSL	USL	Target
% Salt	Conductivity Meter	.70 %	1.10 %	.90 %
% Brix	Refractometer	6%	9%	7.5%

Physical Factors (Actual Product):	LSL	USL	Target
Head Space	4/16"	7/16"	6/16"
Vacuum ¹	5" Hg	10" Hg	7.5" Hg
Net Weight			111 oz.
Drained Weight (Washed) ²			72 oz.

¹Vacuum may exceed 10" Hg without product degradation.

²Compliance to drain weight is considered met if containers meet the average weight more than fifty percent exceed the average; deviant weights do not exceed the established tolerance.

Organoleptic Analysis:

Color: Dark red color, practically free of variation.

Texture: Smooth to slight firm to the bite. Shall not be hard or grainy.

Flavor & Aroma: Normal with no detectable variations.

General Appearance: Product appears to be compatible with the requirements of the customer.

Microbiological Analysis:

Commercial Sterility

Foreign Material

Metal, filth, wood, glass, rodent hair,
Dead insects, glass etc.

Tolerance

None

Grading:

Product shall meet or exceed 3 grade as defined by Allens Inc. Internal Specification.

Packaging & Transportation:

Gross Case Weight (lbs): 47

Storage / Shipping / Handling:

Case Dimensions (inches): 7 3/16" High x 12 3/8" Wide x 18 1/2" Long

Corrugated Requirements:

Cube: 0.95

Cases Per Pallet: 49

Cases Per Layer: 7

Layers Per Pallet: 7

Shipping Temp. Requirements: Unrestricted

Storage Temp. Requirements: Ambient (34°F-95°F)

Shelf Life: Three years from date of pack.

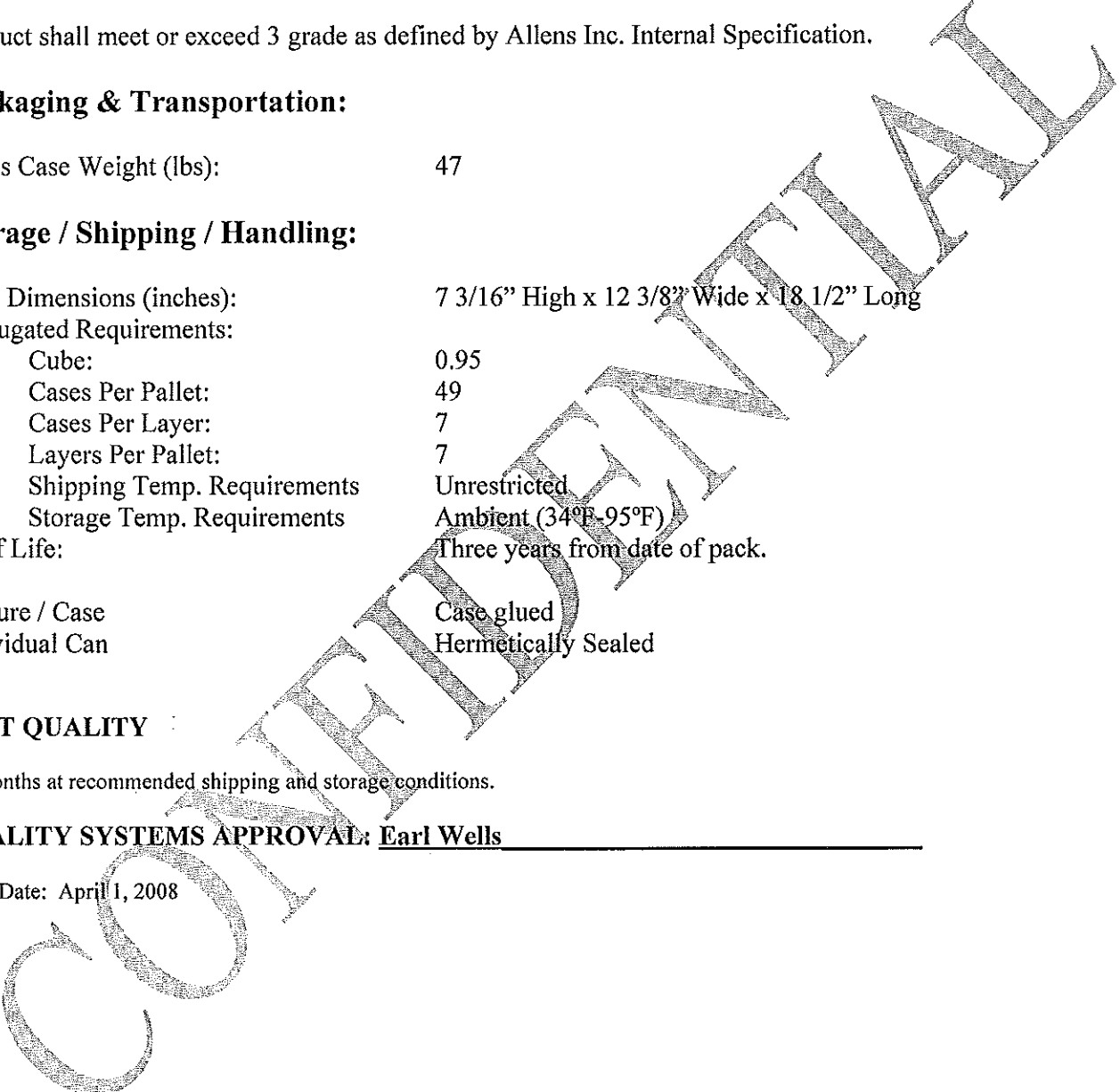
Closure / Case: Case glued
Individual Can: Hermetically Sealed

BEST QUALITY

36 months at recommended shipping and storage conditions.

QUALITY SYSTEMS APPROVAL: Earl Wells

Issue Date: April 1, 2008



SPECIFICATION ENDS HERE

CONFIDENTIAL

REVISIONS

Date	Purpose	Author of Revision
6/25/96	Format	
3/10/00	Format	
8/7/03	Format	Dawn Schuermann
4/15/08	Format	Patty Daniels

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