

## **Customer Product Specification**

<b>Item Description</b>	Canned Whole Kernel Corn, all styles, Brine Pack		
Issue Date	5/01/07		
Approved	K. Challoner	Page 1 of 3	

Full Description: Canned Whole Kernel Corn is prepared from succulent yellow corn consisting of cut kernels of corn packed with a suitable liquid packing medium, which may contain sugar and/or salt. The product is packed in hermetically sealed containers and sufficiently processed by heat to assure preservation.

#### **Quality Characteristics:**

Quality	Must meet USDA Grade A. Must comply with the US Standards of
	Grades of Canned Whole Kernel Corn, with modifications noted within
	these specifications.
Color	Product shall possess a practically uniform, bright color typical of the
	product.
Maturity	Kernels are tender and are in the milk or early cream stage of maturity.
Defects	Practically free from defects. The presence of husk, silk, pieces of cob,
	EVM and discolored kernels shall not more than slightly detract from
	appearance of product.

## **Physical Characteristics:**

Net Weight	Container Size	Weight		
	211 x 304	8.75 oz.	248g	
	300 x 407	15.25 oz.	432g	
	401 x 411	29 oz.	822g	
	603 x 700	6 lb 10 oz.	3.01kg	
Salt	Range 0.50% – 1.1%			
Brix	Range 7.5 to 8.5°			
pH level	Range 5.8 to 6.7			
Vacuum	Minimum 5" at sea level for retail and minimum 3" at sea level for food			
	service.			
Shelf Life	36 months in ambient conditions.			
Allergens	None			
Glutens	None			



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#### **Microbiological Characteristics:**

All SFC canned products are thermally processed to be commercially sterile per US FDA and GMP regulations.

Aerobic Plate Count	0
E. Coli Coliforms	0
Molds – Yeast	0

#### **General Information:**

Seneca Foods Corporation manufactures in accordance with the Good Manufacturing Practices (21 CFR, Parts 110 & 113). The finished product and packaging conforms with the provisions of the Federal Food, Drug and Cosmetic Act as amended, to all applicable USDA regulations, to the state regulations in which the facility is located and is fit for human consumption.

All manufacturing and warehouse facilities of Seneca Foods Corporation are in compliance with all sections of the Public Health Security and Bioterrorism Preparedness and Response Act of 2002.

All of our production facilities have a HACCP program, but at this time there is not a certification for Low Acid Canning Facilities. Our HACCP Plans are available for review at each location.



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## **Nutritional Information:**

Nutrition Facts*				
Serving Size 1/2 Cup (125g)				
Servings Per Container see below				
Amount Per Serving				
Calories	80	Cal	ories from	fat 10
			%Daily \	/alue <sup>*</sup>
Total Fat	1g		-	2%
Saturated Fat	0g			0%
Trans Fat	0g			
Cholesterol	0mg			0%
Sodium	310mg			13%
Potassium	150mg			4%
Total Carbohydrate	17g			6%
Dietary Fiber	2g			8%
Sugars	4g			
Protein	2g			
Vitamin A 0% • Vitamin C 6%				
Calcium 0% • Iron 0%				
*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:				
	Calories	2,000	2,500	
Total Fat	Less than	65g	80g	
Sat Fat	Less than	20g	25g	
Cholesterol	Less than	300mg	300mg	
Sodium	Less than	2,400mg	2,400mg	
Potassium		3,500mg	3,500mg	
Total Carbohydrates		300g	375g	
Dietary Fiber		25g	30g	
Calories per gram:				
Fat 9 · Carbohydrates 4 · Protein 4				

INGREDIENTS: CORN, WATER, SUGAR, SALT

## Servings per Container:

Container Size	Weig	Servings	
211 x 304	8.75 oz.	248g	About 2
300 x 407	15.25 oz.	432g	About 3.5
401 x 411	29 oz.	822g	About 7
603 x 700	6 lb 10 oz.	3.01kg	About 24