



Product Specifications
IQF BROCCOLI FLORETS
GRADE A

Shall be processed and packaged in accordance with good manufacturing practices: comply with the Federal Food, Drug and Cosmetic Act, as amended, and conform to the applicable U.S. Standards with the following additions or modifications as noted:

Variety: Brassica oleracea

Style: Broccoli head material has been hand cut to size. Broccoli head material has been washed, blanched, cooled and loose frozen (IQF). The use of antioxidants and/or additives is prohibited.

Color: Good, uniform bright to dark distinct green. In some cases the presence of yellowish buds and/or brownish, grayish or yellowish cast.

Dimensions: 100% Florets
Head Diameter (refers to greatest width dimension)
USL: 1/2" - 1-1/4"
Target: 1"; 80% at =1/2" – 1"
Length: First Cut
USL: 1/2 - 1-1/4
Target: 1"; 80% at 1/2" – 1"

Size/Score (Based on USDA scoring standard):

Defects: Conforms to U.S. Grade A Standard shall not exceed the Defect Action Level (DAL) for Frozen Broccoli set forth in the U.S. Food & Drug Administration's Guide The Food Defect Action Levels (Revised May 1998, Minor Editorial Edits September 2005)

Extraneous Vegetable Material:

Leaves (attached or unattached) \leq 3% +/- 1% by weight
Aphids – average $<$ 15/lb (none preferably)
Fines: \leq 5% by weight through 1/4" screen



Ingredients: Broccoli

Microbiological:	Std. Plate Count	<=100,000/g max
	Coli form	<=100/g max
	E. Coli	<=10/g max
	Coag. Pos. Staph	<10/g max
	Yeast and Molds	<=200/g
	Salmonella	Negative
	Listeria	Negative /25 g

Enzyme Activity: Product will be peroxidase enzyme negative using the standard USDA procedure.

Packaging: Corrugated case with plastic poly liner

Temperature: Zero degrees Fahrenheit. Product must be maintained in 0 degree F or below, and when transferring product in non-refrigerated areas, the time outside of Cold Storage must be kept to a minimum.

Shelf Life: 24 months from processing date



C.H. BELT™ & ASSOCIATES, INC.

Nutritional Information:

Nutrition Facts

Serving Size: (100 grams)

Amount Per Serving

Calories: 26

% Daily Value*

Total Fat 0g	0%
Saturated Fat 0g	0%
Cholesterol 0mg	0%
Sodium 24mg	1%
Total Carbohydrates 5g	1%
Dietary Fiber 3g	~
Sugars 1g	~
Protein 3g	5%

Vitamin A	20%	Vitamin C	94%
Iron	4%	Calcium	5%

*Percent Daily Values are based on a 2000 calorie diet. Your daily values may be higher or lower depending on your calorie needs