

TYSON PRODUCT SPECIFICATION

Product-Brand: 70378 - 0928

Version: 19

Status: Official

Effective Date 12/4/2014

Brand: TYSON

Last Issue Date: 8/08/2014

Minor Line: 216 NUTRI-LINE

Sell Group: FOOD SERVICE

Product Name: Fully Cooked, Whole Grain, Hot & Spicy Popcorn Chicken-CN

General Information

Computer Name: WHL GRAIN H&S PPN CN

Description: Fully cooked, whole grain, hot & spicy popcorn chicken.
Chicken pattie fritters.

Child Nutrition Statement

Twelve 0.27 oz. fully cooked, popcorn chicken, chicken pattie fritters provide 2.00 oz. equivalent meat/meat alternate and 1.00 oz. equivalent grains, for the Child Nutrition Meal Pattern Requirements.

CN Numbers

087153, 089576, 089580, 089581

Piece / Portion Information

0.275-OZ PIECE(s)

UPCs

000-23700-03387 1

Ingredient Statement

Chicken, water, textured soy protein concentrate, isolated soy protein, seasoning [brown sugar, salt, onion powder, chicken stock, canola oil, yeast extract, carrot powder, vegetable stock (carrot, onion, celery), garlic powder, maltodextrin, flavors, silicon dioxide, citric acid and spice], seasoning (potassium chloride, rice flour), sodium phosphates.

BREADED WITH: Whole wheat flour, enriched wheat flour (enriched with niacin, reduced iron, thiamine mononitrate, riboflavin, folic acid), water, modified wheat starch, salt, spices, onion powder, sugar, modified corn starch, wheat gluten, yeast extract, garlic powder, extractives of paprika, maltodextrin, lactic acid, leavening (sodium acid pyrophosphate, sodium bicarbonate), natural flavors, dextrose, spice extractive.

Breading set in vegetable oil.

Allergens

soy, wheat

Allergen Categories: SOY, WHEAT

Cooking Instructions

Appliances vary, adjust accordingly.

Convection Oven

6-8 minutes at 375°F from frozen.

Conventional Oven

8-10 minutes at 400°F from frozen.

Warning: Data may be continued on next page

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Storage & Handling

Shelf Life: 270 days

Storage Temperature: 0 F

Storage Method: Frozen

Packaging Information

Data in this section is the most current available.

Materials

Master Case

PM 5123 CORR, RSC, T TAB A VERSION OF 13153, # Per Case: 1 EA

Inner Dimensions: 23.1875 x 15.375 x 8.75

Outer Dimensions: 23.5625 x 15.75 x 9.3125

Gusset Size: 0

Cubic Feet: 2

Web Width: 0

PM 21700 FILM, SWS, 28" WW, 2.75 MIL, NP, NB, CLR, # Per Case: 6 IMP

Inner Dimensions: 0 x 28 x 0

Outer Dimensions: 0 x 28 x 0

Gusset Size: 0

Cubic Feet: 0

Web Width: 28

Alternate Packaging material for: PM 21700

PM 21699 FILM, SWS, 25.5" WW, 2.5 MIL, NP, NB, CLR, # Per Case: 6 IMP

Inner Dimensions: 0 x 25.5 x 0

Outer Dimensions: 0 x 25.5 x 0

Gusset Size: 0

Cubic Feet: 0

Web Width: 25.5

Alternate Packaging material for: PM 21700

PM 28511 FILM, SWS, 25.5" WW, 2 MIL, NP, NB, CLR, # Per Case: 6 IMP

Inner Dimensions: 0 x 25.5 x 0

Outer Dimensions: 0 x 25.5 x 0

Gusset Size: 0

Cubic Feet: 0

Web Width: 25.5

Piece/Pack Information

Minimum of 1908 .28 - OZ PIECE(s) per Case.

Minimum 318 PIECE(s) per BAG.

Method of Packaging

1. Product is packed into a poly bag and bag is heat sealed. Six (6) bags (of approximate weight) are placed into the master case.
2. The master case is weighed, sealed, labeled, date coded (Refer to Quality Assurance Policies and Procedures Manual) and palletized.

Warning: Data may be continued on next page

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Weights

Inner Package	
Net Weight(US):	5.4650 LB
Net Weight (Metric):	2.4789 KG
Count:	6

Master Case Weights		
	Pounds	Kilograms
Net Weight:	32.7900	14.8735
Package Tare:	8.6629	3.9294
Meat Tare:		
Glaze Tare:		
Gross Weight:	41.4529	18.8029

TI/ HI/ CPP	
TI/HI/ Cases Per Pallet:	5 / 7 / 35

NOTE:
All boxes shall be column stacked (corner to corner) on the bottom 3 layers of the pallet and cross-stacked (interlocked) on the remaining layers. This does not apply to pallets being stacked with divider slats for blast freezing.

Weight Indicator is Standard weight

TI/HI Information

Pallet TI/HI	
Cases Per Tier (TI):	5
Tiers Per Pallet (HI):	7
Cases Per Pallet:	35

NOTE: All boxes shall be column stacked (corner to corner) on the bottom 3 layers of the pallet and cross-stacked (interlocked) on the remaining layers. This does not apply to pallets being stacked with divider slats for blast freezing.

Nutritional Information

Warning: Data may be continued on next page

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Record 1 of 2

FC WG HOT AND SPICY POPCORN CHICKEN FRIT

Nutrition Facts			
Serving Size :		11 PIECES	85 g
Servings Per Container :		About 173	
Amount Per Serving			
Calories	230	Calories from Fat	120
% Daily Values *			
Total Fat	13 g		20 %
Saturated Fat	2.5 g		13 %
Trans Fat	0 g		
Polyunsaturated Fat	6 g		
Monounsaturated Fat	4 g		
Cholesterol	20 mg		7 %
Sodium	340 mg		14 %
Total Carbohydrate	15 g		5 %
Dietary Fiber	2 g		8 %
Sugars	1 g		
Protein	13 g		26 %
Vitamin A	2 %	Vitamin C	0 %
Calcium	4 %	Iron	10 %

Record 2 of 2

*****NOT ON PKG*****

Nutrition Facts			
Serving Size :		N SVG 12 PCE	92 g
Servings Per Container :		About 159	
Amount Per Serving			
Calories	250	Calories from Fat	130
% Daily Values *			
Total Fat	14 g		22 %
Saturated Fat	2.5 g		13 %
Trans Fat	0 g		
Polyunsaturated Fat	7 g		
Monounsaturated Fat	4.5 g		
Cholesterol	25 mg		8 %
Sodium	380 mg		16 %
Total Carbohydrate	16 g		5 %
Dietary Fiber	3 g		12 %
Sugars	1 g		
Protein	14 g		28 %
Vitamin A	2 %	Vitamin C	0 %
Calcium	4 %	Iron	10 %

Sample Product Formulation Statement (Product Analysis) for Meat/Meat Alternate (M/MA) Products

Child Nutrition Program operators should include a copy of the label from the purchased product carton in addition to the following information on letterhead signed by an official company representative.

Product Name: FC Wg H & S Popcorn Ckn CN Code No.: 70378-928

Manufacturer: Tyson Foods, Inc. Case/Pack/Count/Portion/Size: 32.79 #mc / N1908pc

1 portion = 12 (0.27oz) pc = 3.24oz

I. Meat/Meat Alternate

Please fill out the chart below to determine the creditable amount of Meat/Meat Alternate

Description of Creditable Ingredients per Food Buying Guide (FBG)	Ounces per Raw Portion of Creditable Ingredient	Multiply	FBG Yield/ Servings Per Unit	Creditable Amount *
<u>Boneless Chicken w/ skin in Natl Prep.</u>	<u>0.086487</u>	X	<u>0.7</u>	<u>0.0605409</u>
		X		
		X		
A. Total Creditable M/MA Amount¹				<u>0.0605409</u>

*Creditable Amount - Multiply ounces per raw portion of creditable ingredient by the FBG Yield Information.

II. Alternate Protein Product (APP)

If the product contains APP, please fill out the chart below to determine the creditable amount of APP. If APP is used, you must provide documentation as described in Attachment A for each APP used.

Description of APP, manufacturer's name, and code number	Ounces Dry APP Per Portion	Multiply	% of Protein As-Is*	Divide by 18**	Creditable Amount APP***
<u>Arcan T158-171 ADM</u>	<u>0.0219075</u>	X	<u>64.8</u>	÷ by 18	<u>0.078867</u>
<u>Profum 981, ADM</u>	<u>0.005715</u>	X	<u>86</u>	÷ by 18	<u>0.027305</u>
		X		÷ by 18	
B. Total Creditable APP Amount¹					<u>0.106172</u>
C. TOTAL CREDITABLE AMOUNT (A + B rounded down to nearest 1/4 oz)					<u>0.1667 x 12 = 2.00oz m/ma</u>

*Percent of Protein As-Is is provided on the attached APP documentation.

**18 is the percent of protein when fully hydrated.

***Creditable amount of APP equals ounces of Dry APP multiplied by the percent of protein as-is divided by 18.

¹Total Creditable Amount must be rounded down to the nearest 0.25oz (1.49 would round down to 1.25 oz meat equivalent). Do not round up. If you are crediting M/MA and APP, you do not need to round down in box A (Total Creditable M/MA Amount) until after you have added the Total Creditable APP Amount from box B to box C.

Total weight (per portion) of product as purchased 3.24oz

Total creditable amount of product (per portion) 2.00oz
(Reminder: Total creditable amount cannot count for more than the total weight of product.)

I certify that the above information is true and correct and that a 3.24 ounce serving of the above product (ready for serving) contains 2.00 ounces of equivalent meat/meat alternate when prepared according to directions.

I further certify that any APP used in the product conforms to the Food and Nutrition Service Regulations (7 CFR Parts 210, 220, 225, 226, Appendix A) as demonstrated by the attached supplier documentation.

Karen Shank, MS, RD
Signature

Nutrition Manager, R&D
Title

Karen Shank, MS, RD
Printed Name

12/23/13 Date
(479) 290-3659 Phone Number

Formulation Statement for Documenting Grains in School Meals
Required Beginning SY 2013-2014
(Crediting Standards Based on Revised Exhibit A)
weights per oz equivalent

School Food Authorities (SFAs) should include a copy of the label from the purchased product carton in addition to the following information on letterhead signed by an official company representative. Grain products may be credited based on previous standards through SY 2012-2013. The new crediting standards for grains (as outlined in Policy Memorandum SP 30-2012) must be used beginning SY 2013-2014. SFAs have the option to choose the crediting method that best fits the specific needs of the menu planner.

Product Name: FCWG H&S Popcorn CKN CN Code No.: 70378-928
 Manufacturer: Tyson Foods, Inc. Case/Pack/Count/Portion/Size: 32.79 HMC / N1908 PC
1 portion = 12 (0.27oz) PC = 3.24oz

I. Does the product meet the Whole Grain-Rich Criteria: Yes No
 (Refer to SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program)

II. Does the product contain non-creditable grains: Yes No How many grams: 1.01g/serving
 (Products with more than 0.24oz equivalent or 3.99 grams for Groups A-G and 6.99 grams for Group H of non-creditable grains cannot be credited using Exhibit A weights. Please use template for crediting using amount of creditable grains).

III. Use Policy Memorandum SP 30-2012 Grain Requirements for the National School Lunch Program and School Breakfast Program: Exhibit A to determine if the product fits into Groups A-G, Group H or Group I. (Please be aware that different methodologies are applied to calculate servings of grain component based on creditable grains. Groups A-G use the standard of 16 grams creditable grain per oz eq; Group H uses the standard of 28 grams creditable grain per oz eq; and Group I is reported by volume or weight).
 Indicate which Exhibit A Group (A-I) the Product Belongs: B

Description of Product per Food Buying Guide	Portion Size of Product as Purchased	Weight of one ounce equivalent as listed in SP 30-2012	Creditable Amount ¹
<u>Bath Type Coatings</u>	<u>0.0835</u>	<u>1.00</u>	<u>0.0835</u>
A. Total Creditable Amount²			<u>x 12 = 1.00</u>

¹ (Portion size) ÷ (Exhibit A weight for one oz eq)

² Total Creditable Amount must be rounded down to the nearest quarter (0.25) oz eq. Do not round up.

Total weight (per portion) of product as purchased 3.24oz
 Total contribution of product (per portion) 1.00oz

I further certify that the above information is true and correct and that a 3.24ounce portion of this product (ready for serving) provides 1.00oz equivalent Grains. I further certify that non-creditable grains are not above 0.24 oz eq. per portion.

Karen Shank, MS, RD
 Signature

Nutrition Manager, R&D
 Title

Karen Shank, MS, RD
 Printed Name

12/23/13 (479) 290-3659
 Date Phone Number



CI#117273

Arcon[®] T
158-171

**DOCUMENTATION FOR ADM PRODUCTS
USED AS ALTERNATE PROTEIN PRODUCTS (APP)
FOR CHILD NUTRITION (CN) PROGRAM**

- a) ADM certifies that this product meets all requirements for APP intended for use in finished CN products as described in Appendix A of 7 CFR 210, 220, 225, and 226.
- b) ADM certifies that this product has been processed so that some portion of the non-protein constituents has been removed by fractionating. This product is produced from soybeans by removing the majority of the soybean oil and some of the other non protein constituents.
- c) The PDCAAS score for this product is .99. It was calculated by multiplying the lowest uncorrected amino acid score by true protein digestibility as described in the Protein Quality Evaluation Report from the Joint Expert Consultation of the Food and Agriculture Organization/World Health Organization of the United Nations, presented December 4-8, 1989 in Rome, Italy.
- d) The protein level by weight of this product is at least 18% when hydrated at a ratio of 2.60 parts water to one part product.
- e) The protein level of this product is certified to be at least 64.8% on an "as is" basis as purchased.

Ingredient Statement: Textured Vegetable Protein Product (Soy protein concentrate)

This certification applies to the ingredient product as supplied by ADM and is valid 1 year from certification. The meat/meat alternate credit for products used in CN programs should be calculated using the correct as-is protein value for the respective APP ingredient. If multiple APP ingredients are used in the formulation of a CN product, then each APP ingredient should be calculated separately to determine the oz. meat alternate provided. Additional information is available from ADM to assist you with this calculation.

Date: 07/14/11

The information contained herein is correct as of the date of this document to the best of our knowledge. Any recommendations or suggestions are made without guarantee or representation as to results and are subject to change without notice. We suggest you evaluate any recommendations and suggestions independently. We disclaim any and all warranties, whether express or implied, and specifically disclaim the implied warranties of merchantability, fitness for a particular purpose and non-infringement. Our responsibility for claims arising from any claim for breach of warranty, negligence or otherwise shall not include consequential, special or incidental damages, and is limited to the purchase price of material purchased from us. None of the statements made here shall be construed as a grant, either express or implied, of any license under any patent held by ADM or other parties. Customers are responsible for obtaining any licenses or other rights that may be necessary to make, use or sell products containing ADM ingredients.



C# 110515

PROFAM[®] 981 (066-981)

DOCUMENTATION FOR ADM PRODUCTS USED AS ALTERNATE PROTEIN PRODUCTS (APP) FOR CHILD NUTRITION (CN) PROGRAM

- a) ADM certifies that this product meets all requirements for APP intended for use in finished CN products as described in Appendix A of 7 CFR 210, 220, 225, and 226.
- b) ADM certifies that this product has been processed so that some portion of the non-protein constituents has been removed by fractionating. This product is produced from soybeans by removing the majority of the soybean oil and some of the other non-protein constituents.
- c) The PDCAAS score for this product is .98. It was calculated by multiplying the lowest amino acid score by true protein digestibility as described in the Protein Quality Evaluation Report from the Joint Expert Consultation of the Food and Agriculture Organization/World Health Organization of the United Nations, presented December 4-8, 1989 in Rome, Italy.
- d) The protein level by weight of this product is at least 18% when hydrated at a ratio of 3.77 parts water to one part product.
- e) The protein level of this product is certified to be at least 86% on an "as is" basis as purchased.

Ingredient Statement: Isolated soy protein

This certification applies to the ingredient product as supplied by ADM and is valid 1 year from certification. The meat/meat alternate credit for products used in CN Programs should be calculated using the correct as-is protein value for the respective APP ingredient. If multiple APP ingredients are used in the formulation of a CN product, then each APP ingredient should be calculated separately to determine the oz. meat alternate provided. Additional information is available from ADM to assist you with this calculation

Date: 05-14-12

The information contained herein is correct as of the date of this document to the best of our knowledge. Any recommendations or suggestions are made without guarantee or representation as to results and are subject to change without notice. We suggest you evaluate any recommendations and suggestions independently. We disclaim any and all warranties, whether express or implied, and specifically disclaim the implied warranties of merchantability, fitness for a particular purpose and non-infringement. Our responsibility for claims arising from any claim for breach of warranty, negligence or otherwise shall not include consequential, special or incidental damages, and is limited to the purchase price of material purchased from us. None of the statements made here shall be construed as a grant, either express or implied, of any license under any patent held by ADM or other parties. Customers are responsible for obtaining any licenses or other rights that may be necessary to make, use or sell products containing ADM ingredients.



70378 9 2 8

FULLY COOKED, WHOLE GRAIN
HOT & SPICY
POPCORN CHICKEN-CN
CHICKEN PATTIE FRITTERS



INGREDIENTS: Chicken, water, textured soy protein concentrate, isolated soy protein, seasoning (brown sugar, salt, onion powder, chicken stock, canola oil, yeast extract, carrot powder, vegetable stock (carrot, onion, celery), garlic powder, maltodextrin, flavors, silicon dioxide, citric acid and spice), seasoning (potassium chloride, nos four, sodium phosphates, BREADED WITH: Whole wheat flour, enriched wheat flour (enriched with niacin, reduced iron, thiamin mononitrate, riboflavin, folic acid), water, modified wheat starch, salt, spices, onion powder, sugar, modified corn starch, wheat gluten, yeast extract, garlic powder, extractives of paprika, maltodextrin, lactic acid, leavening (sodium acid pyrophosphate, sodium bicarbonate), natural flavors, dextrose, spice extractive. Breading sat in vegetable oil.

CONTAINS: SOY, WHEAT.

CN 087153
Twelve 0.27 oz. fully cooked popcorn chicken, chicken pattie fritters provide 2.00 oz. equivalent
meat, meat alternate and 1.00 oz. equivalent grams for Child Nutrition Meal Pattern Requirements. CN
(Use of this logo and statement authorized by the Food and Nutrition Service, USDA, 04/13).



Nutrition Facts

Serving Size 11 Pieces (85g)
Servings Per Container About 17.3

Amount Per Serving

Calories 230 Calories from Fat 120

% Daily Value*

Total Fat 13g 20%

Saturated Fat 2.5g 13%

Trans Fat 0g

Cholesterol 20mg 7%

Sodium 340mg 14%

Total Carbohydrate 15g 5%

Dietary Fiber 2g 8%

Sugars 1g

Protein 13g 26%

Vitamin A 2% • Vitamin C 0%

Calcium 4% • Iron 10%

*Percent Daily Values are based on a diet of 2,000 calories.



70378 9 2 8

FULLY COOKED, WHOLE GRAIN
HOT & SPICY
POPCORN CHICKEN-CN
CHICKEN PATTIE FRITTERS



000 23700 03387 1

KEEP FROZEN

DISTRIBUTED BY: TYSON FOODS, INC., SPRINGDALE, AR 72765-2020 U.S.A.

PREPARATION: Appliances vary, adjust accordingly.
CONVECTION OVEN: 6-8 minutes at 375°F from frozen.
CONVENTIONAL OVEN: 8-10 minutes at 400°F from frozen.

NET WT. 32.79 LBS.

LL#11084264



2503NHL0921

70378

FULLY COOKED, WHOLE GRAIN HOT & SPICY POPCORN CHICKEN-CN CHICKEN PATTIE FRITTERS



INGREDIENTS: Chicken, water, textured soy protein concentrate, isolated soy protein, seasoning (brown sugar, salt, onion powder, chicken stock, canola oil, yeast extract, carrot powder, vegetable stock (carrot, onion, celery), garlic powder, maltodextrin, flavors, silicon dioxide, citric acid and spice), seasoning (potassium chloride, rice flour), sodium phosphates. **BREADED WITH:** Whole wheat flour, enriched wheat flour (enriched with niacin, reduced iron, thiamine mononitrate, riboflavin, folic acid), water, modified wheat starch, salt, spices, onion powder, sugar, modified corn starch, wheat gluten, yeast extract, garlic powder, extractives of paprika, maltodextrin, lactic acid, leavening (sodium acid pyrophosphate, sodium bicarbonate), natural flavors, xanthane, spice extractive. Breading set in vegetable oil.

CONTAINS: SOY, WHEAT.

CN 08/153
Twelve 0.27 oz. fully cooked popcorn chicken, chicken pattie fritters provide 2.00 oz. equivalent meat/meat alternate and 1.00 oz. equivalent grains for Child Nutrition Meal Pattern Requirements. (Use of this logo and statement authorized by the Food and Nutrition Service, USDA 04/13). CN



Nutrition Facts

Serving Size 11 Pieces (85g)
Servings Per Container About 1

Amount Per Serving	
Calories 290 Calories from Fat 130	
% Daily Value	
Total Fat 13g	20%
Saturated Fat 2.5g	13%
Trans Fat 0g	
Cholesterol 20mg	7%
Sodium 340mg	14%
Total Carbohydrate 15g	5%
Dietary Fiber 2g	8%
Sugars 1g	
Protein 13g	26%
Vitamin A 2% • Vitamin C 0%	
Calcium 4% • Iron 10%	

*Percent Daily Values are based on a diet of other people's secrets.

KEEP FROZEN

DISTRIBUTED BY: TYSON FOODS, INC., SPRINGDALE, AR 72765-2020 U.S.A.

PREPARATION: Appliances vary, adjust accordingly.
CONVECTION OVEN: 6-8 minutes at 375°F from frozen.
CONVENTIONAL OVEN: 8-10 minutes at 400°F from frozen.

NET WT. 32.79 LBS.

LL#1108420

