



Customer Product Specification

SFC Ref. Number	15861		
Item Description	Italian Blend with 1% Diced Red Peppers Frozen		
Issue Date	March 19, 2014	Issue F	History: Issue D 4/26/13 Issue E 1/20/14 Issue F 3/19/14
Approved	K. Challoner		page 1 of 3

Full Description: Frozen Italian Blend Vegetables are prepared from zucchini, cauliflower, carrots, Italian beans, lima beans and red peppers in the required proportions by trimming, washing, sorting and properly draining. The product is blanched for enzyme inactivation, individually quick-frozen, and maintained at temperatures necessary for its preservation.

Quality Characteristics:

Style	Zucchini – quarter cut, crinkle slices Cauliflower – florets Carrots – crinkle slices Italian Beans – cut Lima Beans – baby lima beans Red Peppers – dices
Quality	Must meet Seneca Foods Quality Standards. Must comply with the US Standards for Grades of Frozen Cauliflower, Frozen Carrots, Frozen Green / Wax Beans, Frozen Lima Beans and Frozen Sweet Peppers with modifications noted within these specifications.
Flavor and Odor	Flavor shall be normal with no off or objectionable flavors or odors noted.
Color	Must have a good color, which means that the combined basic vegetables as a mass and the individual basic vegetables are bright and characteristic of young or tender vegetables that have been properly prepared and properly processed.
Defects	Must be practically free from EVM, blemishes and seriously blemished pieces, mechanical damage, loose scale, undeveloped seeds, core and stem material, and trimming.

Physical Characteristics:

Seneca Foods Corporation produces our products to meet a target specification at the time of production. Due to the nature of our commodity products, there are factors such as product maturity, variety, moisture level, and the growing conditions of each particular field which may cause a deviation from the target specification as the product cycles through the shelf life.



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Packaged Unit	Package Size	Net Weight		Pack Configurations
		Lbs. / Oz.	Grams	
Poly bag	16 oz.	1 lb.	454g	12 count
Poly bag	32 oz.	2 lb.	907g	12 count
Bulk Box	20 lb.	20 lb.	9.07Kg	1 count

Salt	Naturally occurring
Allergens	None

Shelf Life	Shelf life – 24 months at optimal storage conditions. Product must be kept frozen and sealed.
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Country of Origin: Country of Origin is available on a per Lot Code basis.

Microbiological Characteristics:

All SFC frozen products are processed in accordance with industry and regulatory standards, and distributed with handling requirements to prevent microbiological contamination.

General Information:

Seneca Foods Corporation manufactures in accordance with the Good Manufacturing Practices (21 CFR, Parts 110 & 113). The finished product and packaging conforms with the provisions of the Federal Food, Drug and Cosmetic Act as amended, to all applicable USDA regulations, to the state regulations in which the facility is located and is fit for human consumption.

All of our production facilities have a HACCP program. Our HACCP Plans are available for review at each location.

Seneca Foods is in current compliance with the Food Safety Modernization Act, signed in 2011. While several provisions of the act are still in review and development stage, we will continue to monitor and update our programs as needed. All of our facilities have reregistered as part of this act.



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Nutritional Facts:

Nutrition Facts*			
Serving Size 3/4 Cup (73g)			
Servings Per Container see below			
Amount Per Serving			
Calories	30	Calories from fat 0	
		%Daily Value*	
Total Fat	0g	0%	
Saturated Fat	0g	0%	
Trans Fat	0g		
Cholesterol	0mg	0%	
Sodium	15mg	1%	
Potassium	135mg	4%	
Total Carbohydrate	5g	2%	
Dietary Fiber	2g	8%	
Sugars	2g		
Protein	Less than 1g		
Vitamin A 45%	•	Vitamin C 15%	
Calcium 0%	•	Iron 4%	
*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:			
	Calories	2,000	2,500
Total Fat	Less than	65g	80g
Sat Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Potassium		3,500mg	3,500mg
Total Carbohydrates		300g	375g
Dietary Fiber		25g	30g
Calories per gram:			
Fat 9 • Carbohydrates 4 • Protein 4			

INGREDIENTS: ZUCCHINI, CAULIFLOWER, CARROTS, ITALIAN BEANS, LIMA BEANS, RED PEPPERS

Servings per Container:

Packaged Unit	Package Size	Net Weight		Servings per Container
		Lbs. / Oz.	Grams	
Poly bag	16 oz.	1 lb.	454g	About 6
Poly bag	32 oz.	2 lb.	907g	About 12
Bulk Box	20 lb.	20 lb.	9.07Kg	About 124

PROPRIETARY TO SENECA FOODS

Seneca Foods Corporation – Technical Services 418 East Conde Street, Janesville, WI 53546