

SMITHFIELD
FINISHED PRODUCT SPECIFICATION

Product: ARMOUR LOWER SODIUM BEEF FRANKS
6" 8/1; CN labeled
Issued By: E. Williams

Spec No.: 2781548169
Revised: DEC 1 2016
Replaces: MAY 7 2015
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GENERAL SPECIFICATIONS

1. All product shall (A) not be adulterated or misbranded within the meaning of the Federal Food, Drug, and Cosmetic Act (the "Act"), the Federal Meat Inspection Act, or the Poultry Meat Inspection Act; (B) not to be an article which cannot be introduced into interstate commerce under the provisions of §§404 and 505 of the Act; (C) to be in compliance with all applicable Federal, State, and local laws; and (D) to be free of any other defect in workmanship or material.

PRODUCT CODES

<u>UPC Code#</u>	<u>Link Count</u>
27815-48169	80 ± 4 links

PRODUCT DESCRIPTION

1. This is a fully cooked, packed, lower sodium beef frank
2. CN labeled product
3. Product is packaged as a net weight box

INGREDIENTS TEXT

1. Beef, Water, Sorbitol, Potassium Chloride, Flavoring, Salt, Sodium Phosphates, Sodium Erythorbate, Sodium Nitrite, Extract of Paprika.

MICROBIOLOGICAL CRITERIA

1. Initial Total Plate Count ≤ 10,000 cfu/gm
2. No pathogen testing is conducted.

PACKAGING INFORMATION

1. Finish product packaging shall conform to applicable USDA labeling policies and requirements.
2. Each item shall be legibly code dated.
3. Type of code: Julian

SHIPPING AND STORAGE CONDITIONS

1. Store at 0°F frozen for maximum shelf-life
2. All trailers must be clean and in good repair.

PRODUCT STANDARDS

- | | |
|---------------------|-------------------------------------|
| 1. Foreign Material | None |
| 2. Count | 80 ± 4 links |
| 3. Odor | No off odor |
| 4. Color & Texture | Typical and consistent between lots |
| 5. Partial Links | None |

PACKAGING REQUIREMENTS

1. Case Dimensions: 10.625" X 7.625" X 6.625" (O.D.)
2. Cube Feet: 0.31
3. Pallet Configuration: 22 per layer, 7 high (154 cases)

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**27815
48169**

LOWER SODIUM BEEF FRANKS

40% LESS SODIUM THAN USDA DATA FOR BEEF FRANKS

Ingredients: Beef, Water, Sorbitol, Potassium Chloride, Flavoring, Salt, Sodium Phosphates, Sodium Erythorbate, Sodium Nitrite, Extract of Paprika.

CN ————— CN
 084037
 EACH 2.00 OZ. FULLY COOKED FRANKFURTER PROVIDES 2.00 OZ. EQUIVALENT MEAT FOR CHILD NUTRITION MEAL PATTERN REQUIREMENTS. (USE OF THIS LOGO AND STATEMENT AUTHORIZED BY THE FOOD AND NUTRITION SERVICE, USDA 6/12).
 CN ————— CN
 CN

NET WT. 10 LBS.



KEEP FROZEN

M13028A P8001043

Nutrition Facts

Serving Size 1 frank (57g)
 Servings Per Container 80

Amount Per Serving

Calories 180 Calories from Fat 150

% Daily Value*

Total Fat 17g 26%

Saturated Fat 7g **35%**

Cholesterol 35mg 12%

Sodium 340mg 14%

Total Carbohydrate 1g 0%

Dietary Fiber 0g **0%**

Sugars 1g

Protein 6g 12%

Vitamin A 0% • Vitamin C 0%

Calcium 0% • Iron 4%

*Percent Daily Values are based on a 2,000 calorie diet.

*Sodium has been reduced from 580mg to 340mg Per Serving

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